

Garant

Steel boring bar A.. PDUNL 93°, for indexable inserts DN., left-hand, Shank Ø / insert size: 50/15mm


Order data

Order number	250627 50/15
GTIN	4062406060848
Item class	21T

Technical description

Insert size	15 mm
ISO code toolholder	A50U PDUNR/L15
Shim pins pack	259044 2
Shim punches pack	259047 2
Setting angle κ	93 degrees
Lever screw	259018 7
suitable indexable insert	DN.. 1506..
Minimum pre-drill $\varnothing D_{\min}$	63 mm
Overall length L	350 mm
Shim	259031 28
Clamping height L_2	48 mm
Centre offset L_3	35 mm
Lever	259015 8
Shank $\varnothing D_s$	50 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3